

TECHNICAL INFORMATION

STENI multicut drill bit

STENI MULTICUT DRILL BITS.

Double cutting of hard metal (tungsten carbide)



L ₁	L ₂	D	Unit	Use for
39	85	5,5	mm	Terra by Steni
54	100	6,5	mm	Steni Colour/Vision/Nature

DRILLING

STENI panels with a painted finish should be drilled from the front side of the panel.

STENI panels with a surface of crushed natural stone should be drilled from the back side of the panel.

FOR BEST RESULTS

Panels should be drilled on a stable and level surface. Do not use an impact drill. There must be no warping or imbalance in the drill bit and the STENI panel must be held firmly to keep it from vibrating during drilling. Trying to drill with too much pressure will produce jagged holes and splintering in the panel, which will weaken the panel's resistance against mechanical attachments punching through the panel. Before installing the panels, cutting dust must be removed using compressed air and a damp fibre cloth or a damp fibre cloth with an alkaline Basic Cleaner.

During drilling, it is important that the drill cuts through the panel and is not pressed through. Use a mortiser against the back side of the panel to prevent splintering when the drill bit comes through.

SAFETY:

- Always follow the manufacturer's safety description.
- Use only CE marked machines with proper safety protection.
- Always use personal protective equipment such as goggles, hearing protection and a dust mask (min. P3).

STENI material safety datasheets can be downloaded from steni.com.

STENI AS reserves the right to change product composition and specifications without prior notice. STENI AS accepts no liability for printing errors.